

BENT GLASS SPECIFICATIONS

Delivering Bent & Specialist Glass with Excellence





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Small Bend Even Radius

TemperShield® - Even Radius Small Panels					
Glass Thickness (mm & inches)	Girth (mm & inches)	Minimum Radius (mm & inches)	Length (mm & inches)	Maximum Depth (mm & inches)	Max Angle ⁰ (degrees)
4mm	350mm to 1000mm	450mm	100mm to 2440mm	250mm	- 127 ⁰
(1/8")	(13 3/4" to 39 3/8")	(17 3/4")	(3 7/8" to 96 1/8")	(9 7/8")	
5mm	350mm to 1050mm	450mm	100mm to 2440mm	273mm	135 ⁰
(3/16")	(13 3/4" to 41 3/8")	(17 3/4")	(3 7/8" to 96 1/8")	(10 3/4")	135°
6mm	350mm to 1100mm	450mm	100mm to 2440mm	296mm	- 1400
(1/4")	(13 3/4" to 43 1/4")	(17 3/4")	(3 7/8" to 96 1/8")	(11 5/8")	
8mm	350mm to 1150mm	500mm	100mm to 2440mm	296mm	- 132 ⁰
(5/16")	(13 3/4" to 45 1/4")	(19 5/8")	(3 7/8" to 96 1/8")	(11 5/8")	
10mm	350mm to 1200mm	550mm	100mm to 2440mm	296mm	- 125 ⁰
(3/8")	(13 3/4" to 47 1/4")	(21 5/8")	(3 7/8" to 96 1/8")	(11 5/8")	
12mm	350mm to 1250mm	650mm	100mm to 2440mm	278mm	- 110 ⁰
[1/2"]	(13 3/4" to 49 1/4")	(25 5/8")	(3 7/8" to 96 1/8")	(11")	
15mm	350mm to 1300mm	750mm	100mm to 2440mm	264mm	- 99 ⁰
(5/8")	(13 3/4" to 51 1/8")	[29 1/2"]	(3 7/8" to 96 1/8")	(10 3/8")	

Large Bend Even Radius

TemperShield® - Even Radius Large Panels					
Glass Thickness (mm & inches)	Girth (mm & inches)	Minimum Radius (mm & inches)	Length (mm & inches)	Maximum Depth (mm & inches)	Max Angle ^o (degrees)
5mm	650mm to 2440mm	1000mm	350mm to 3900mm	656mm	- 140 ⁰
[3/16"]	(25 5/8" to 96 1/8")	[39 3/8"]	(13 3/4" to 153 1/2")	(25 53/64")	
6mm	650mm to 2440mm	1000mm	350mm to 3900mm	656mm	1400
[1/4"]	(25 5/8" to 96 1/8")	(39 3/8")	(13 3/4" to 153 1/2")	(25 53/64")	
8mm	650mm to 2440mm	1000mm	350mm to 3900mm	656mm	- 140 ⁰
(5/16")	(25 5/8" to 96 1/8")	[39 3/8"]	(13 3/4" to 153 1/2")	(25 53/64")	
10mm	650mm to 2440mm	1000mm	350mm to 3900mm	656mm	- 140 ⁰
[3/8"]	(25 5/8" to 96 1/8")	[39 3/8"]	(13 3/4" to 153 1/2")	(25 53/64")	
12mm	650mm to 2440mm	1200mm	350mm to 3900mm	569mm	- 117 ⁰
[1/2"]	(25 5/8" to 96 1/8")	[47 1/4"]	(13 3/4" to 153 1/2")	(22 3/8")	
15mm	650mm to 2440mm	1500mm	350mm to 3900mm	469mm	- 93 ⁰
(5/8")	(25 5/8" to 96 1/8")	(59 1/6")	(13 3/4" to 153 1/2")	(18 1/2")	
19mm	650mm to 2440mm	1900mm	350mm to 3900mm	378mm	- 74 ⁰
(3/4")	(25 5/8" to 96 1/8")	[74 3/4"]	(13 3/4" to 153 1/2")	(14 7/8")	

Oversize Capabilities:

For non-bent panels we are able to offer a maximum size of 7600×3300 mm (299 1/4" x 129 7/8"). This reduces to 7200mm (283 1/2") if heat soak is required. It is possible to manufacture flat toughened laminated and printed panels up to 15000×3200 mm (59 1/16" x 126") – we can work with you to supply to your specification.

New Zealand

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Uneven Radius Panels & 3D*

TemperShield® Uneven Radius Panels & 3D*					
Glass Thickness (mm & inches)	Girth (mm & inches)	Minimum Radius (mm & inches)	Length (mm & inches)	Maximum Depth (mm & inches)	Max Angle ⁰ (degrees)
6mm	100mm to 950mm	200mm	100mm to 950mm	150mm	- 90 ⁰
[1/4"]	(3 7/8" to 76 3/4")	(7 7/8")	(3 7/8" to 37 3/8")	(5 5/8")	
8mm	100mm to 1950mm	200mm	100mm to 2950mm	250mm	- 90 ⁰
(5/16")	(3 7/8" to 76 3/4")	(7 7/8")	(3 7/8" to 116 1/8")	(9 7/8")	
10mm	100mm to 1950mm	200mm	100mm to 2950mm	290mm	- 90 ⁰
(3/8")	(3 7/8" to 76 3/4")	(7 7/8")	(3 7/8" to 116 1/8")	(11 3/8")	
12mm	100mm to 1950mm	250mm	100mm to 2950mm	290mm	- 90 ⁰
[1/2"]	(3 7/8" to 76 3/4")	(9 7/8")	(3 7/8" to 116 1/8")	(11 3/8")	
15mm	100mm to 1950mm	250mm	100mm to 2950mm	290mm	- 90 ⁰
(5/8")	(3 7/8" to 76 3/4")	(9 7/8")	(3 7/8" to 116 1/8")	(11 3/8")	
19mm	100mm to 1950mm	250mm	100mm to 2950mm	290mm	900
(3/4")	(3 7/8" to 76 3/4")	(9 7/8")	(3 7/8" to 116 1/8")	(11 3/8")	

'J' Curves, Even and Uneven Radius Panels*

Annealed & Laminated - 'J' Bends, Even and Uneven Radius Panels*						
Glass Thickness (mm & inches)	Girth (mm & inches)	Minimum Radius (mm & inches)	Length (mm & inches)	Maximum Depth (mm & inches)	Max Angle (degrees)	
2mm	80mm to 900mm	50mm	50mm to 1200mm	266mm	. 160°	
(1/16")	(3 1/8" to 35 3/8")	(1 15/16")	(1 15/16" to 47 1/4")	(10 1/2")		
3mm	100mm to 1600mm	80mm	50mm to 2400mm	474mm	160°	
[1/8"]	(3 7/8" to 63')	(3 1/8")	(1 15/16" to 94 1/2")	(18 5/8")		
4mm	150mm to 1800mm	100mm	50mm to 2800mm	533mm	- 160°	
(5/32")	(5 7/8" to 70 7/8")	(3 7/8")	(1 15/16" to 110 1/4")	(20 31/32")		
5mm	180mm to 2100mm	150mm	50mm to 3000mm	650mm	145 ⁰	
(3/16")	(7 1/8" to 82 11/16")	(5 7/8")	(1 15/16" to 118 1/8")	(25 5/8")		
6mm	200mm to 2100mm	150mm	50mm to 3000mm	650mm	145°	
[1/4"]	(7 7/8" to 82 11/16")	(5 7/8")	(1 15/16" to 118 1/8")	(25 5/8")		
8mm	200mm to 2100mm	200mm	50mm to 3000mm	650mm	- 145°	
(5/16")	(7 7/8" to 82 11/16")	(7 7/8")	(1 15/16" to 118 1/8")	(25 5/8")		
10mm	200mm to 2100mm	200mm	50mm to 3000mm	650mm	- 145°	
(3/8")	(7 7/8" to 82 11/16")	(7 7/8")	(1 15/16" to 118 1/8")	(25 5/8")		
12mm	200mm to 2100mm	200mm	50mm to 3000mm	650mm	- 145 ⁰	
[1/2"]	(7 7/8" to 82 11/16")	(7 7/8")	(1 15/16" to 118 1/8")	(25 5/8")		
15mm	200mm to 2100mm	300mm	50mm to 3000mm	650mm	1450	
(5/8")	(7 7/8" to 82 11/16")	[11 3/4"]	(1 15/16" to 118 1/8")	(25 5/8")		
19mm	200mm to 2100mm	350mm	50mm to 3000mm	650mm	- 145°	
(3/4")	(7 7/8" to 82 11/16")	[13 3/4"]	(1 15/16" to 118 1/8")	(25 5/8")		

Notes

- 1. Increasingly tighter curves require thinner & smaller glass sizes as outlined above.
- 2. Maximum height can vary depending on the radius & glass thickness. If the height is greater than 3600mm (141 3/4"), then please call us to confirm.

New Zealand

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^{*} Some "J" shape and uneven panels may not be able to be toughened. Please enquire directly.